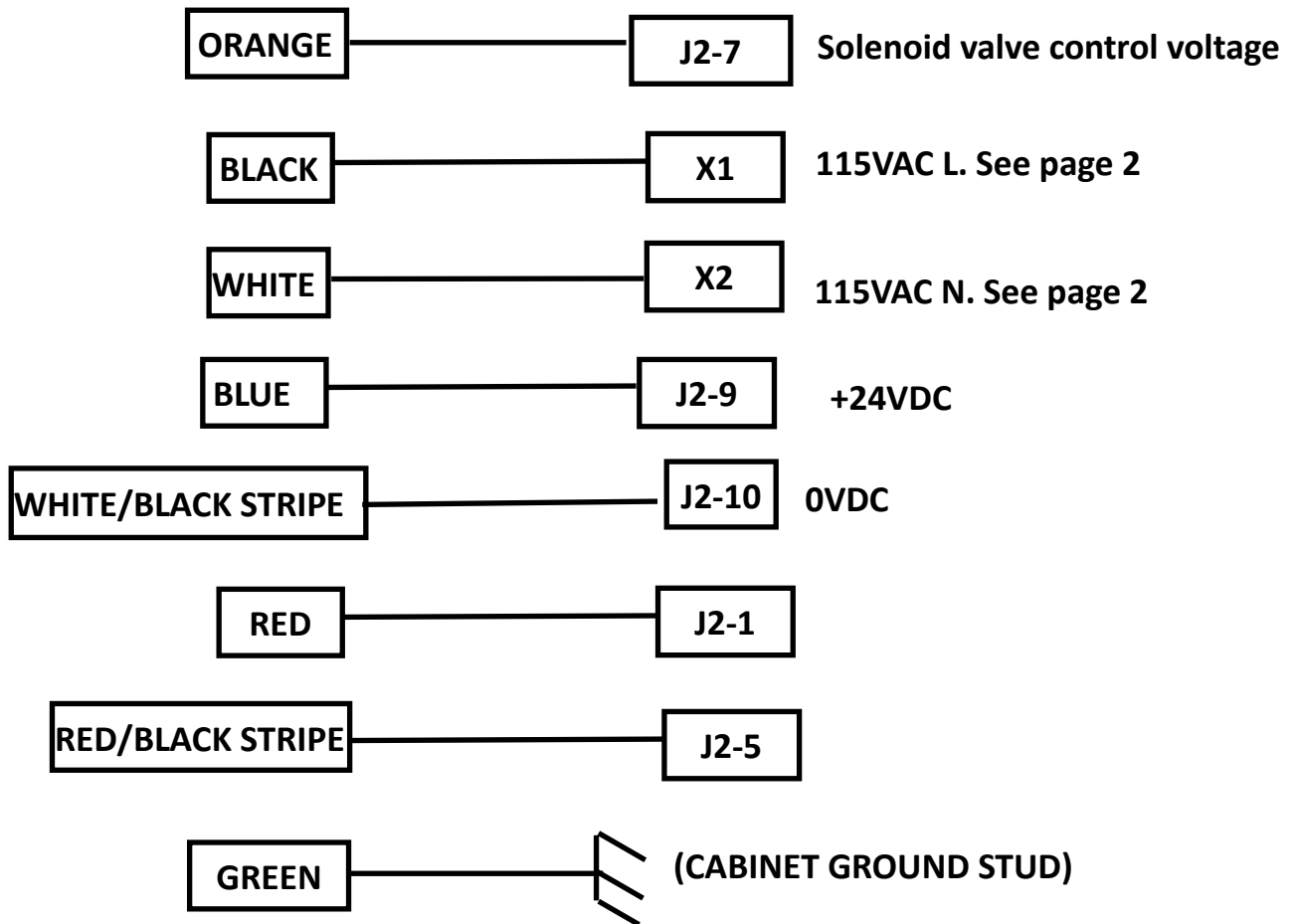


SOFT TOUCH HOOKUP

RWC CS-6

REQUIRES OPTION 9181-34/115. SEE PAGE 2

Connect wires from the SOFT TOUCH cable to the control as shown below.

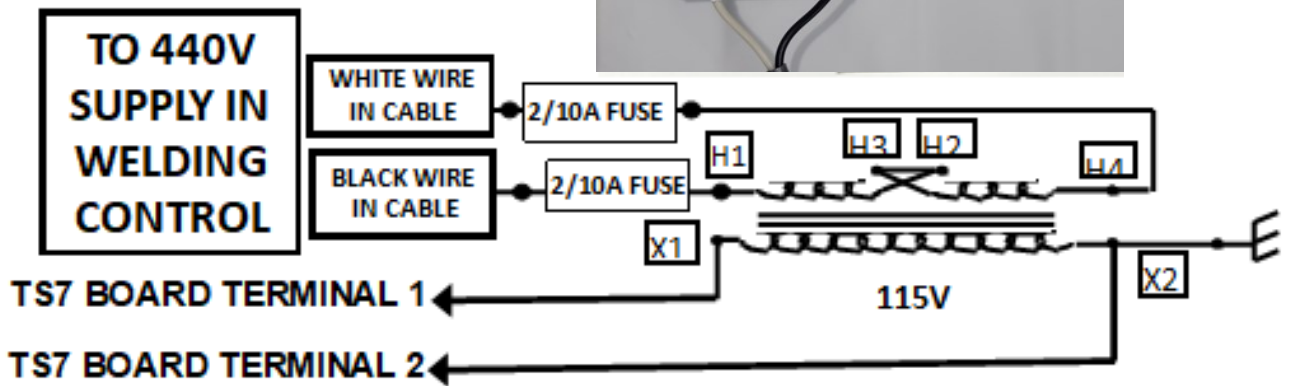
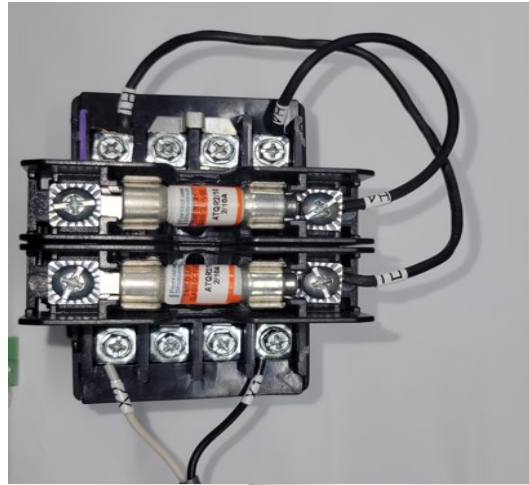


OPTION 9181-34/115

Connect jumper on primary to match line voltage.
Connect the white and black wires from the cable to
that line voltage in the welding control.

FOR 440V POWER

JUMP H2 + H3



FOR 220V POWER

JUMP H1 + H3
JUMP H2 + H4

